

① Surface Preparation

- ✓ **Remove** marine growth & existing coatings from metal surfaces.
- ✓ **Abrade** the metal with a mechanical grinder, wire wheel or by hand sanding (80-120Grit).
- ✓ For **newly polished/repaired metals**, abrade the metal surfaces to remove any slight surface oxidation.
- ✓ **Rinse** metal surfaces with clean fresh water, ensuring that any abrasive residue is fully removed.



Surface preparation with grinder

② Surface Cleaning

- ✓ Use a clean cloth to scrub metal surfaces with **Prop Wash Wipes** provided. Do not allow to dry.
- ✓ **Rinse** surface with clean fresh water and **wipe** with a clean damp white cloth.
- ✓ **Repeat** until cloth shows no discolouration.
- ✓ **Solvent wipe** metal surfaces with acetone using a separate clean cloth.
- ✓ Keep metal surfaces **dry and free from contaminants**, do not touch surface.



Surface cleaning with Prop Wash

③ Primer Application

- ✓ **Mix Primer** for 3 minutes until solids are dispersed. Then **pour Activator slowly into Primer whilst stirring**, mix for 3 minutes. Replace lid and shake can for 2 minutes.
- ✓ **Using a new brush or roller, apply at least 1 thin coat of Primer, preferably 2 thin coats.**
- ✓ Ensure complete coverage of the metal surface is achieved.
- ✓ Allow Primer to **touch dry** between coats.
- ✗ **Do not apply a thick coating.**
- ✓ **To prevent runs**, apply out to the blade edges.
- ✓ **As soon as Primer is touch dry apply the Clear Coat.**



Mixing Primer Coat

④ Clear Coat Application

- ✓ Apply 1 **generous coat** of the Clear Coat using a new brush.
- ✓ **To prevent runs**, apply out to the edges and avoid scraping brush or roller on blade edges.
- ✗ **Do not touch** or immerse in water for 12 hours.



Clear Coat application

- *For complete application instructions see the Technical Data Sheet.
- For safety instructions see the SDS (Safety Data Sheet).
- For any further questions email info@greencorpmarine.com or speak to your local distributor.
- Website: prop-one.com

