



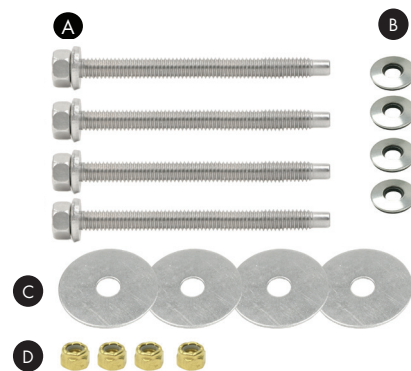
POWER-POLE TRANSOM MOUNT INSTRUCTIONS

TOOLS

- Tape Measure
- Straight Edge
- Fine Point Marker
- 9/64" Drill Bit
- 5/16" Drill Bit
- Marine Grade Sealant
- Ratchet
- 1/2" Socket
- 1/2" Wrench

INCLUDED HARDWARE

QTY.	LABEL	DESCRIPTION
4	A	5/16" x 3.5" all-thread transom mount bolts
4	B	5/16" Neo-Bond Washers
4	C	5/16" Fender Washers
4	D	5/16" Brass Lock Nuts



VERTICAL POSITIONING

STEP 1 Place a **Straight Edge** on the bottom of the hull directly below and centered from the desired mounting location. The lowest point of the Power-Pole anchor must be at least 4" above this straight edge or the vessel may experience adverse handling effects. **FIG. 1**

NOTE: If the vessel is equipped with trim tabs that measure 9" or less in length, the standard 4" minimum mounting height will be sufficient. If the trim tabs are larger than 9", the Power-Pole anchor will need to be mounted higher up on the transom to prevent interference.

STEP 2 While holding the Power-Pole Anchor in place, turn and tilt the motor as far as possible toward the unit.

STEP 3 With the motor turned toward the unit, manually move the anchor through its entire range of motion to verify clearance.

STEP 4 Once clearance has been verified on the exterior portion of the vessel, check for adequate space on the inside of the transom mounting area. Make sure that the **Bolts A** will not have any obstructions and that you will have space to tighten **Lock Nuts D**.

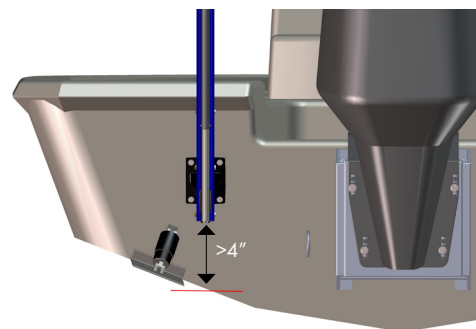


Figure 1

MOUNTING

STEP 1 Place the **Stern Bracket** against the **Transom** and mark the mounting holes with a **Fine Point Marker**.

STEP 2 Carefully drill pilot holes in each of the four marked locations with a **9/64" Drill Bit**. Then, drill out each of the four pilot holes with a **5/16" Drill Bit**.

STEP 3 Apply a liberal amount of **Marine Grade Sealant** between the Stern Bracket and the Transom, as well as around the 5/16" Holes.

STEP 4 With a **1/2" Wrench** and **1/2" Socket**, fasten the Stern Bracket to the Transom using the **(4) Bolts A**, **(4) Neo-Bond Washers B**, **(4) Fender Washers C**, and **(4) Lock Nuts D**. The rubber backed Neo-Bond washers will protect the powder coated surface of the Stern Bracket and must not be over-tightened. **FIG. 2**

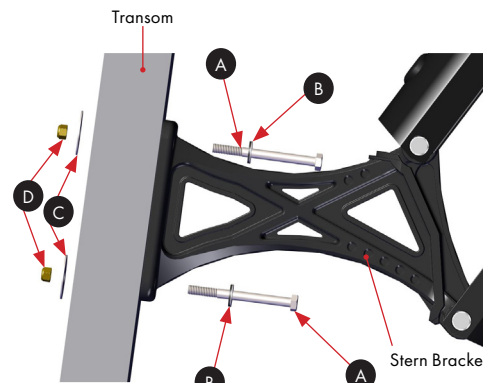


Figure 2

(B) not needed for
Blade Models

IMPORTANT! Neo-bond Washers are not used when mounting Blade Models.