



## **Gel Coat**

# **Compound (1675)**

#### **DESCRIPTION**

MALCO® Marine Gel Coat is the perfect compound for marine and industrial applications. Gel Coat Compound is VOC compliant and a water-based product. This easy-to-use and easy-to-clean up formula significantly reduces manufacturing and buffing time. It removes P1000 or finer sand scratches and medium to light oxidation. Gel Coat Compound quickly leaves a deep high gloss finish without the use of waxes, silicones, or fillers.

#### **DIRECTIONS**

SHAKE WELL BEFORE USING. Do not apply in sunlight or on warm surfaces. Apply a 2" dab of Gel Coat Compound for a  $2' \times 2'$  (.6m  $\times$  .6m) section and spread with the cutting pad. Buff at a speed between 1800 to 2600 rpm. (Recommended speed is 2200 rpm). Work the buffer side to side slowly in a figure eight pattern as you slowly buff the gel coat surface until most of the product is gone and gloss appears. Add more Gel Coat Compound and repeat if necessary to remove deep scratches. Remove compound splatter as soon as possible with a clean soft, damp microfiber cloth.

#### FEATURES & BENEFITS

#### Fast cutting

Removes P1000 or finer sand scratches and medium to light oxidation on gel coat surfaces

#### Increased productivity

Easy to use, quick cleanup and leaves a high gloss finish

#### **VOC Compliant**

Can be sold in 50 states

#### Water based formula

Environmentally friendly, easy to use

#### **PACKAGE SIZES**

12 - 1 Quart

Part number: 167532

4 - 1 Gallon

Part number: 167501





### FREQUENTLY ASKED QUESTIONS

#### **PRODUCT FAQ'S:**

Q1: Is Gel Coat Compound paint shop safe?

A1: Gel Coat Compound is paint shop safe and contains no silicone, wax, or fillers.

Q2: What grit sand scratches will Gel Coat Compound remove?

**A2:** Gel Coat Compound is designed to remove P800 or finer sand scratches and P1000 or finer wet sand scratches with a DA or rotary buffer.

Q3: Will Gel Coat Compound work on other materials other than gel coat?

**A3:** Yes, Gel Coat Compound provides a high gloss finish on marine clear coats and single stage finishes.

Q4: Can Gel Coat Compound be used with other Malco buffing systems?

**A4:** Yes, Gel Coat Compound is compatible with all Malco buffing products and systems.

Q5: How do I know what Malco pad to use with Gel Coat Compound?

**A5:** For best results, the white wool pad (#890141 single sided, #810073 double sided) are recommended.