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BREAKER BARS 1-20 HAMMERS 1-22 PLIERS 1-21 SCREWDRIVERS 1-21 SOCKET SETS 1-19 TORQUE WRENCHES 1-20 WRENCHES 1-21 HORNS 4-61 HOW TO USE THIS MANUAL 1-2	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER.	7-18 7-19 7-21 7-8 7-15 7-13 7-10 7-22 7-27
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BREAKER BARS 1-20 HAMMERS 1-22 PLIERS 1-21 SCREWDRIVERS 1-21 SOCKET SETS 1-19 TORQUE WRENCHES 1-20 WRENCHES 1-21 HORNS 4-61 HOW TO USE THIS MANUAL 1-2	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS.	7-18 7-19 7-21 7-25 7-15 7-10 7-22 7-27 7-28
BREAKER BARS 1-20 HAMMERS 1-22 PLIERS 1-21 SCREWDRIVERS 1-21 SOCKET SETS 1-19 TORQUE WRENCHES 1-20 WRENCHES 1-21 HORNS 4-61 HOW TO USE THIS MANUAL 1-2 AVOIDING COMMON MISTAKES 1-3 AVOIDING TROUBLE 1-2	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENCIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION.	7-18 7-19 7-21 7-25 7-15 7-10 7-22 7-27 7-28
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BREAKER BARS 1-20 HAMMERS 1-22 PLIERS 1-21 SCREWDRIVERS 1-21 SOCKET SETS 1-19 TORQUE WRENCHES 1-20 WRENCHES 1-21 HORNS 4-61 HOW TO USE THIS MANUAL 1-2 AVOIDING COMMON MISTAKES 1-3 AVOIDING TROUBLE 1-2 CAN YOU DO IT? 1-2 DIRECTIONS & LOCATIONS 1-2	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENCIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS.	7-18 7-19 7-21 7-15 7-13 7-27 7-27 7-28 7-28 7-28 7-28
BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENCIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP.	7-18 7-19 7-21 7-25 7-15 7-13 7-27 7-28 7-22 7-23 7-32
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BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING.	7-18 7-19 7-21 7-25 7-15 7-15 7-10 7-22 7-27 7-28 7-23 7-33
BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT	7-18 7-19 7-21 7-25 7-15 7-15 7-10 7-22 7-20 7-23 7-23 7-23
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BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT PROPELLER SHAFT. REVERSE GEAR.	7-18 7-19 7-21 7-25 7-15 7-13 7-13 7-27 7-27 7-28 7-28 7-28 7-28 7-28 7-28
BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT PROPELLER SHAFT. REVERSE GEAR. TROUBLESHOOTING.	7-18 7-19 7-21 7-21 7-15 7-10 7-22 7-27 7-28 7-28 7-28 7-32 7-32 7-32 7-32 7-32
BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT PROPELLER SHAFT. REVERSE GEAR.	7-18 7-19 7-21 7-21 7-15 7-10 7-22 7-27 7-28 7-28 7-28 7-32 7-32 7-32 7-32 7-32
BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT PROPELLER SHAFT. REVERSE GEAR. TROUBLESHOOTING. WATER PUMP.	7-18 7-19 7-21 7-25 7-15 7-27 7-27 7-28 7-28 7-28 7-28 7-28 7-28
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BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENCIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT PROPELLER SHAFT. REVERSE GEAR. TROUBLESHOOTING. WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & SLIDING CLUTCH DOG. BEARING CARRIER	7-187 7-197 7-217 7-157 7-157 7-157 7-157 7-157 7-227 7-28 7-28 7-28 7-28 7-28 7-28 7-
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BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER UNIT PROPELLER SHAFT REVERSE GEAR. TROUBLESHOOTING. WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & SLIDING CLUTCH DOG. BEARING CARRIER. DESCRIPTION & OPERATION. DRIVESHAFT LOWER DRIVESHAFT BEARING.	7-18 7-19 7-21 7-25 7-15 7-27 7-27 7-28 7-28 7-29 7-29 7-29 7-30 7-30 7-30 7-30 7-30 7-30 7-30 7-30
BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT PROPELLER SHAFT. REVERSE GEAR. TROUBLESHOOTING. WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & SLIDING CLUTCH DOG. BEARING CARRIER DESCRIPTION & OPERATION. DRIVESHAFT LOWER DRIVESHAFT BEARING. LOWER UNIT	7-18 7-19 7-21 7-25 7-15 7-27 7-27 7-28 7-28 7-28 7-28 7-28 7-29 7-39 7-39 7-39 7-39 7-39 7-39 7-39 7-3
BREAKER BARS	DRIVESHAFT & PINION GEAR HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT (ELECTRIC SHIFT) PROPELLER SHAFT. SHIFT CABLE, SOLENOIDS & ROD TROUBLESHOOTING (ELECTRIC SHIFT) WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & HYDRAULIC ASSIST ASSIST CYLINDER. BEARING CARRIER, BEARINGS & SEALS. DESCRIPTION & OPERATION. DRIVESHAFT & PINION GEAR EXPLODED VIEWS. HYDRAULIC PUMP. LOWER DRIVESHAFT BEARING. LOWER UNIT PROPELLER SHAFT. REVERSE GEAR. TROUBLESHOOTING. WATER PUMP. LOWER UNIT - MECHANICAL SHIFT & SLIDING CLUTCH DOG. BEARING CARRIER DESCRIPTION & OPERATION. DRIVESHAFT LOWER UNIT PINION GEAR.	7-18 7-19 7-21 7-25 7-15 7-27 7-27 7-28 7-28 7-28 7-28 7-28 7-28
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